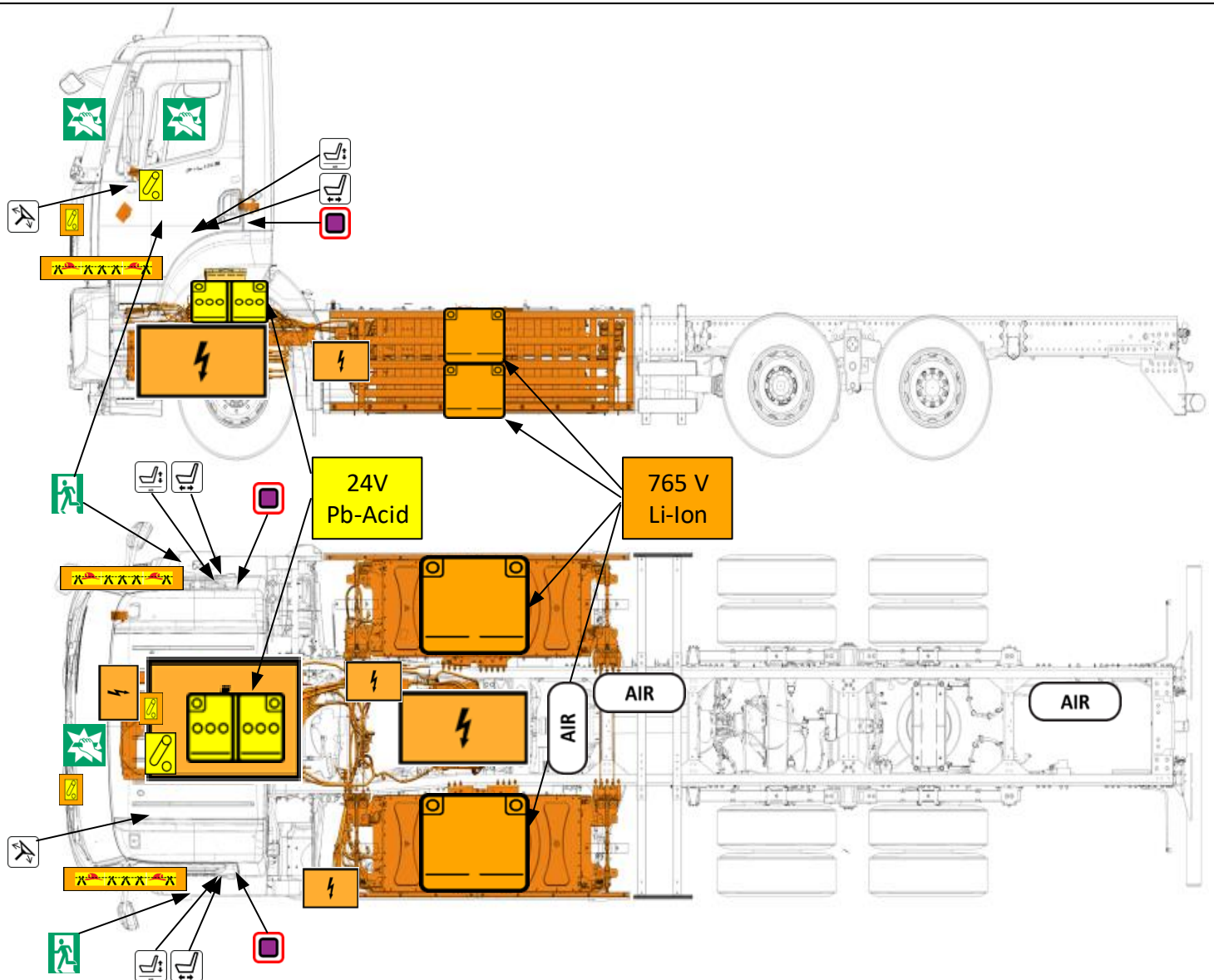


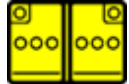















FORD TRUCKS F-LINE BEV

VEHICLE PRODUCTION START:2025



 High voltage lithium ion battery	 Low voltage device that disconnect the high voltage	 Low voltage battery	 Air Tank	 Ignition key	 High voltage cable	 High voltage component
 Steering wheel tilt control	 Seat belt pretensioner	 Cable Cut	 Seat height adjustment by air system	 Break to obtain access	 Emergency exit left hand	 Seat adjustment, longitudinal
FORD F-LINE BEV				Document No FO_2025_476_001	Version No 02	Page No 1

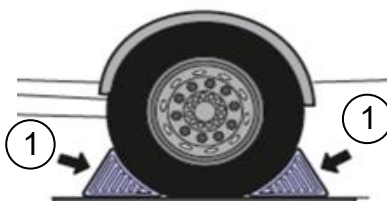
1.Identification / recognition



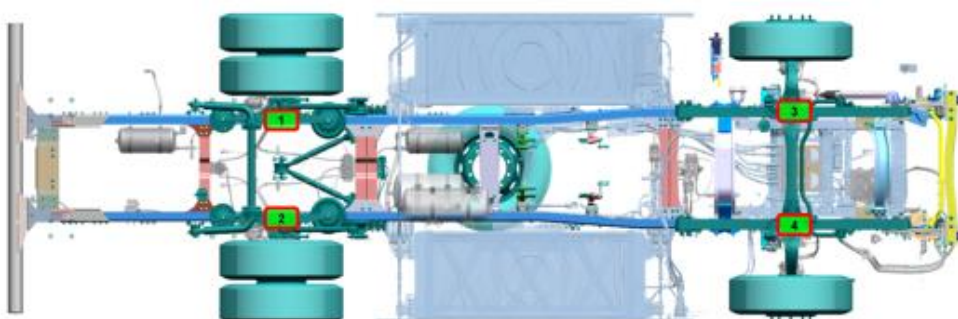
2.Immobilisation / stabilisation / lifting

I. Immobilize the vehicle

1. Chock the wheels.
2. Apply the parking brake.
3. Select the P (Park) position.



II.Lifting points



3.Disable direct hazards / safety regulations



Always assume that the vehicle is powered, even if it is silent!

Always wear the full firefighting PPE and proper insulated electrical PPE (safety glasses, gloves rated for at least 1,000V, HV insulated safety shoes, etc.).

Note! Do not touch or cut orange HV power cables. Do not touch or open HV components

1.MSD(Manual Service Disconnect) Connector

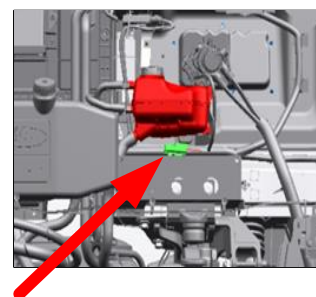


A.MSD connector is located under the front trunk, below the battery coolant tank.

B.Locate the LV MSD connector.

C.Remove the LV MSD connector and lock it.

D.Wait a minimum of **10 minutes** for high voltage system to de-energize.



2.Emergency Switch



The emergency button switch is located under hazard lights button on dashboard.

A. Locate Emergency Button Switch which is located under hazard lights button.

B. Switch on the button to disable HV system.

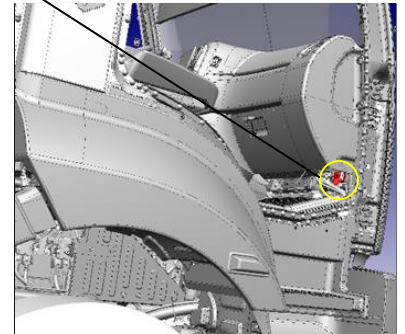
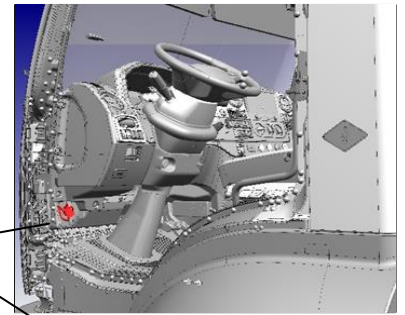
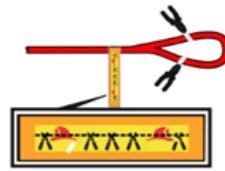


INFORMATION: Unless there is an emergency, **DO NOT** switch on emergency switch at any time during normal vehicle operation or to shut down the vehicle HV system, this action will open all the contactors under load and result in contactors damage

3.First Responder Cut Loop



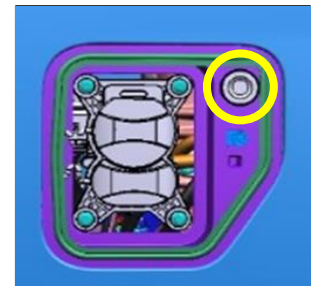
Cut the emergency cut-off loop on each side of the loop to disconnect the battery pack supply from the traction batteries. It's located in driver and passenger side, shown below.



INFORMATION: Cutting at any of the locations shown will disable the battery voltage in the HV system and all the high-voltage components and discharge their own capacitance within five seconds. HV system can not be activated after cutting this cable.

4.Charging Stop Button

In case of an emergency, the charging process can be stopped by pressing the button located near the charge inlet. The charging process can also be stopped by performing the first three actions described above.



4.Access to the occupants



- 1.Tempered Glass
- 2.Laminated Safety Glass



Two exits through doors



Break these windows to obtain access (tempered glass).

5.Stored energy / liquids / gases / solids

I. 756 V traction voltage lithium-ion battery



II. 24 V Pb-Acid Battery



III. Refrigerant & Coolant



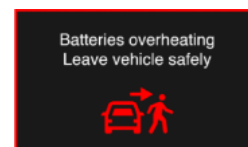
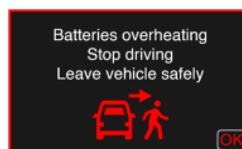
6.In case of fire



I. Lithium-ion battery related fire

Symptoms of the battery fire:

- 1.Fire alarm on the cluster.
- 2.Smoke or streaks of intense fire rising from under the battery packs cover.



Use a large, sustained volume of water to extinguish a lithium-ion battery-related fire.



Do not use a class ABC fire extinguisher for the battery related fire! ABC Dry chemical is ineffective.



When fighting the fire with water, any electrical hazards have to be considered and rules have to be respected.



Hydrogen fluoride, carbon monoxide, carbon dioxide can be released. Wear Self Contained Breathing Apparatus (SCBA) and cover your skin.



Risk of late fire can happen, after the fire suppression or in case the lithium-ion batteries are damaged.

7.In case of submersion



If possible:

1. Remove the vehicle from the water.
2. Disable HV system (see chapter 3).

Note! Risk of HV battery fire after submerged in salt water.



Risk of serious injury or death from electric shock. Wear appropriate Personal Protective Equipment (PPE).

If electrolyte comes into contact with water, hydrofluoric acid and hydrogen gas may be formed.

8.Towing / transportation / storage

I. Storage post fire/crash



Store the vehicle in a safe distance from other vehicles, buildings and combustible objects.



Risk of battery fire re-ignition after incident.

Observe the batteries for at least 48 hours. Toxic and flammable gases can be released.



In case of open cells, there is a risk for release of hydrofluoric acid and carbon monoxide.

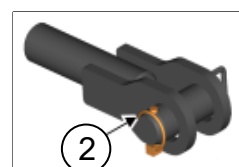
If severe damage causes exposing of HV components, use PPE including SCBA.

II. Towing

Towing eyes(1) are located in front of the vehicles.

Secure the pin before towing(2)

If the vehicle becomes inoperable, difficult to control or any error that affects driving such as HV operation failure, eDrive failure, brake air lines etc. It may need to be towed to an authorized service workshop. To activate tow feature, go to maintenance window on cluster and start to towing process. The vehicle lead the towing procedure by sharing necessary information on cluster.



FORD F-LINE BEV	Document No	Version No	Page No
	FO_2025_476_001	02	4

9.Important additional information



Do not cut any orange cables.
Do not touch any high voltage cables and electric components.
Do not perform any operation on a damaged truck without appropriate Personal Protective Equipment (PPE).

10.Explanation of pictograms used



Warning, Electricity



General warning sign



Explosive



Flammable



Corrosive (caustic)



Gases under pressure



Acute toxicity



Environmental hazard



Hazardous to the human health



Use water to extinguish the fire



Use ABC powder to extinguish the fire



Use mask to prevent toxic gases



Seat belt pretensioner



Low voltage device that disconnect the high voltage



Steering wheel tilt control



High voltage cable



Battery pack, high-voltage



High voltage component



Emergency exit



Break to obtain access



Device to shut down power in vehicle



Use Thermal Infrared Camera



Air Tank



Seat height adjustment by air system



Seat adjustment, longitudinal



Cable Cut



Low voltage battery



Left hand drive